

STOCKTON STREET
BASIC LIGHTS KS MENTHOL SP
BRAND CODE-6260 (STD)

FINISHED FILTER ROD DESCRIPTIVE

EFFECTIVE DATE: 03/26/90
STANDARD PRODUCTION

MACHINE TYPE : KDF-2

FILTER ROD LENGTH : 108.0 MM
FILTER CIRCUMFERENCE : 24.45 MM (LASER)
NUMBER UP : 4
PLUG LENGTH : 27.0 MM
ROD R.T.D. : 15.80 IN. H2O (TOTAL ENCAP)
PLUG R.T.D. : 3.95 IN. H2O

PLASTICIZER : ML 84 05-859-A

APPLICATION PERCENT : 8.66 % OF DRY WEIGHT
APPLICATION WEIGHT : 5.91 GRAMS / 100 RODS

FILTER TOW : FT-107 #10(EASTMAN) 05-107-E
: FT-107 #10(CELANESE) 05-107-C

DENIER PER FILAMENT : 3.0
TOTAL DENIER : 35,000
CROSS SECTION : # 10

PLUG WRAP : 26.25MM X 4500M DEXTER 4500 06-276-A

ANCHOR ADHESIVE : UPACO 6732-0 PVA 61-425-A

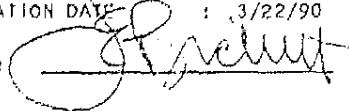
GLUE APP. FOR ANCH. ADH: SINGLE GLUE LINE

LAP ADHESIVE : FULLER HM 8229CH 61-428-A

DRY WEIGHT : 68.30 GRAMS / 100 RODS
DRY WEIGHT W/ GLUE : 68.54 GRAMS / 100 RODS
WET WEIGHT W/ GLUE : 74.45 GRAMS / 100 RODS

REASON FOR CHANGE : TOW ITEM CHANGED FROM 2.5/25,000; PM CODE 05-952-E
: TO FT-107 3.0/35,000; PM CODE 05-107-E/C. TARGET
: WEIGHTS INCREASED. OK TO MIX.

PREPARED BY : ALLYSON M. MILBURN PRINTING DATE : 3/22/90
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APPROVED BY:  SUPERCEDES SPECIFICATION DATED: 3/23/90

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